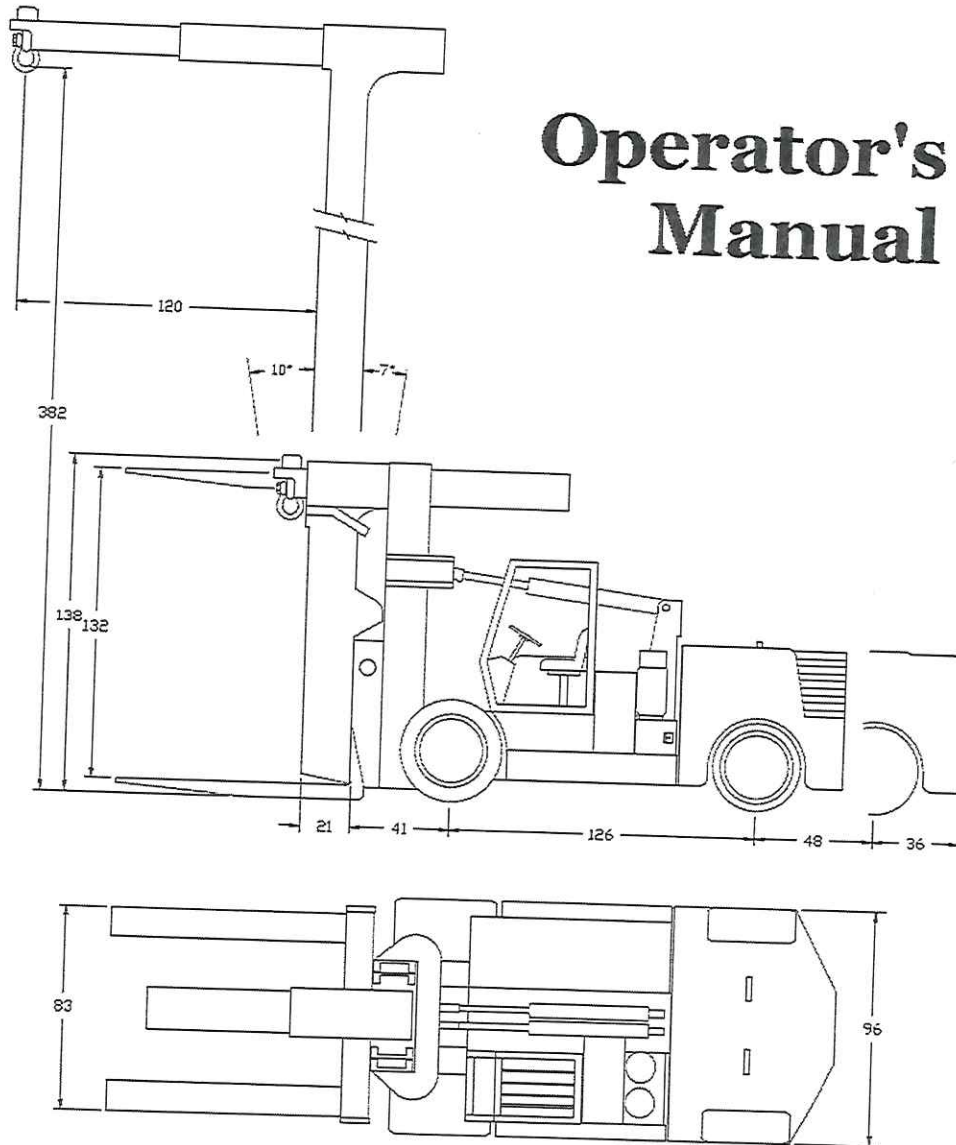


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VERSA-LIFT

Operator's Manual



Custom Mobile Equipment, Inc
439 East High Street
Baldwin City, KS 66006
P: 785-594-7474
F: 785-594-7475
www.versa-lift.com

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Introduction

This manual will cover general safety rules, basic operations of lift truck, and a lubrication schedule. This manual cannot include all possible operating hazards and procedures, but will give a general overview.

Lift Truck Application

The Versa-Lift is a specialty cushion (solid) tired machine for moving heavy loads on smooth dry surfaces. This machine should be operated using the same safety rules as any other lift truck. The Versa-Lift also has other features not found on common lift trucks like a telescoping frame, removable counterweights and a special boom attachment. These features allow for many variations in capacity and different methods of lifting a load.

General Safety Rules

- Inspect the lift truck before operations
- Never drive under the influence of drugs or alcohol
- Wear the proper safety equipment when required
- Be aware of no smoking areas
- Don't block safety or emergency equipment
- Watch for pedestrians
- Slow down when on slippery or loose surfaces
- Know your weight and axle loads when crossing floors
- Know your available capacity, load weight and the load center before attempting a lift
- Always use your seat belt
- No riders on the lift truck
- Do not lift anyone on the forks
- Do not allow anyone to walk under raised forks
- Sound horn when crossing intersections
- Watch out for people in your work area
- Keep under the overhead guard when lifting
- Keep hands and legs inside the operator's station
- If the load blocks your view, go backward
- Never turn on a grade
- Carry the load tilted back whenever possible
- Don't jump from a tipping lift truck. Stay in the seat
- Chock wheels of trailer when docking the machine
- Keep hands and legs out of all pinch points
- Stay clear of telescoping frame when operating
- Never park on a grade
- Set the parking brake when stopped

Operating Hazards

- Fast turning with an empty truck can turn over easier than a loaded truck
- Sharp turns with a load up can turn the truck over even when moving slowly
- Rear steering swings the tail of the machine out into possible obstacles or out of the aisle
- Telescoping frame with steer turned moves the lift truck sideways
- Never carry loose or uneven materials
- Spread the forks to fit the load
- Long loads reduce the capacity consult the capacity chart
- Avoid swinging the load with the boom
- Boom capacity is with a vertical mast
- Watch low overhead structures
- Operate machine in a well ventilated area

Accidents happen when:

- 1. The operator is not properly trained.**
- 2. The operator is not experienced with the lift truck.**
- 3. Basic safety rules are not followed.**
- 4. The truck was not maintained in a safe operating condition.**

Operating Procedures

How To Operate

Be sure that the operator understands the information in the operator's manual as well as general safety procedures for operating a lift truck. Check over the machine to make sure it is in good working condition. Put the safety belt on and follow the instructions above for starting the machine.

Starting Procedure

The right foot control pedal is the speed control forward as well as backward and must be in the centered neutral position in order for the engine to be started. Check to see that the parking brake knob located on the dash, to the operator's right, is pushed in so that the brake will be set when started. The engine idle control is also on the dash and should be adjusted to a low idle and then the ignition key can be turned to start the engine. If engine is running on gasoline the choke can be used to assist starting the engine when cold. Check gauges for normal conditions for water temp and oil pressure.

Speed Selection

The Versa-Lift has two speeds which can be selected at any time by flipping the switch on the dash. The low speed is for when more power and finer control are required to handle a load and high speed is for traveling with no load. The foot pedal control on the right regulates speed forward and backward in whichever speed you have selected.

Engine Speed

The engine RPM is controlled by the 4-position switch on the dash and most operations can be performed setting the engine speed below 2,000 RPM. Maximum allowable speed is 2,500 RPM and should be monitored using the tachometer on the dash.

Brake

There are no service brakes on this machine because the hydrostatic transmission accelerates and decelerates the machine using the right foot control pedal. The only brake is a parking brake and it is spring actuated and hydraulically released so whenever the engine is off the brake is set. However, when the engine is running, the brake knob on the dash must be pushed to set the brake and pulled to release it.

ALWAYS SET THE PARKING BRAKE WHILE PARKED. THE MACHINE MAY MOVE EVEN WHEN THE OPERATORS FOOT IS OFF THE PEDAL. The brake should be used during normal operations for holding the machine steady especially on inclines. The hydrostatic transmission is capable of holding the machine on an incline by applying the pedal in the opposite direction but for holding over long periods of time use the brake.

Hand Lever Controls

The control levers on the right control the lift, tilt and boom lift in order left to right. The levers are pulled to get lift or to tilt the mast back and the levers are pushed for lowering or tilting the mast forward. The frame extension is controlled by an electric switch on the dash. **THE OPERATOR MUST TURN AND LOOK AROUND THE BACK OF THE MACHINE TO MAKE SURE NO ONE IS NEAR WHEN MOVING THE FRAME. THE STEER WHEELS SHOULD BE IN THE STRAIGHT POSITION BEFORE TELESCOPING THE FRAME BECAUSE TURNED STEER WHEELS WILL SHIFT THE FRONT OF THE MACHINE SIDE TO SIDE.** The frame lock must be pulled to disengage the lock before telescoping the frame back. This lock is only in the retracted position and should be used when chaining down the lift truck to a trailer for transporting.

Fork Removal And Installation

The carriage has two fork shafts to make it easier to remove the forks. Unbolt the carriage shaft retainers on both sides of the carriage shaft. A shaft puller is provided in the storage compartment and should be screwed into the end of a carriage shaft. Pull out the shaft to release the fork. Repeat the procedure for the other side. The installation of the forks should be performed in the opposite order ending with the carriage shaft retainers being securely fastened. A large pinch bar is provided to aid in the positioning of the forks. Notches have been placed above the carriage bar to gain leverage on the fork eye.

Boom Removal and Installation

The boom attachment should be removed utilizing the boom stand provided. The horizontal boom should be extended all the way out so it will balance on the boom stand. Remove the retainer pin at the bottom of the boom and disconnect the hydraulics (The hydraulic quick-disconnects have a pressure release valve built into them and should be set to the closed position before disconnecting). Pull the red boom lock on the top of the carriage and lower the boom onto the boom stand posts until the boom is released. The installation of the boom is performed in the opposite order ending with the installing of the retainer pin.

Boom Vertical Extension

The boom has two hydraulic cylinders that are attached to the intermediate stage and one cylinder inside the boom that lift the upper boom stage. The operator can select which stage to lift and lower by utilizing the selector switch on the dash. It is recommended that the first stage be raised half way before activating the upper stage and then extend both as equally as possible by alternating stages. It is also recommended to use the mast for lifting and lowering loads and only using the boom cylinders when additional stroke is required.

Boom Horizontal Extension

The horizontal boom is to be extended back and forth to the required position for lifting each load in order to keep the center of gravity of the load as close to the boom face as possible. This is done by pulling the horizontal retainer pin and then extending the horizontal boom by pushing the control switch to the pin hole desired and then reinstalling the retainer pin. **THE HORIZONTAL RETAINER PIN MUST BE IN PLACE AT ALL TIMES EXCEPT WHILE MOVING THE HORIZONTAL BOOM, ELSE THE HORIZONTAL BOOM COULD FALL OUT.**

Boom Lifting Eye Insert

The lifting eye insert is retained by a pin into the end of the horizontal boom. The insert can be extended out for additional reach but only after the horizontal boom is fully extended. The insert is extended by removing the retainer pin at the tip of the horizontal boom and then activating the switch mounted on the boom until the desired hole lines up and the retainer pin is installed.

Remote Controls (Optional)

The remote control system is activated by the MANUAL/REMOTE switch located on the dash. The remote control transmitter hangs around the neck and buckles to the waist. Switch the XMIT toggle to the ON position and the red light beside the switch will flash showing the transmitter is on. The ENGINE switch is used to start the engine and to shut it off. The IDLE switch should be set to IDLE when starting the engine and then 1500 and 2000 RPM can be selected for more engine power and speed. The SLOW/FAST switch allows for all functions on the remote to be fine tuned if slower and smoother operation is required. The DRIVE, MAST, TILT, BOOM, optional WINCH, and STEER levers are all proportional controls where the function is faster when the lever is pushed.

The remote control system is activated by the MANUAL/REMOTE switch located on the dash. The remote control transmitter hangs around the neck and buckles

Maintenance Guide

Lubrication

Location	# of Fittings	# of Hours
Steer axle linkage and king pin bearings	10	50
Mast roller bearings	18	50
Steer axle/counterweight pivot bearings	2	100
Mast mounting trunnion bearings	2	100
Tilt cylinder pins	4	100
Steer axle wheel bearings	--	2000

Engine Lubrication

Replace oil and filter at 200 hours.

Ignition

Check spark plugs and distributor cap at 1000 hours. Engine tune-up at 2000 hours.

Fuel System

Replace fuel filter at 2000 hours.

Air Intake

Replace air filter at 250 hours.

Cooling System

Check coolant condition at 1000 hours. Drain and flush radiator at 2000 hours.

Hydrostatic Transmission

Replace filter located on pump (KEEP FILTER AREA CLEAN) at 250 hours.

Hydraulic System

Check oil level at 50 hours. Replace in-tank filter at 500 hours. Change oil at 2000 hours. Change breather cap at 2000 hours. Use **universal hydraulic fluid**.

Wheel Ends

Check fluid level at 250 hours. Drain and replace oil at 2000 hours.

Critical Fastener Torque Specifications

Location	Foot-pounds
Drive wheel lug nuts	350
Tilt cylinder rod eye clamp bolts	125
Counterweight mounting bolts	400
Steer cylinder clamp bolts	200
Mast mounting bolts	310
Steer axle pivot retaining bolts	310
Seat mounting nuts	15

Part Replacement

Call 785-594-7474 to order parts. Please have the part numbers at hand – see your parts manual.